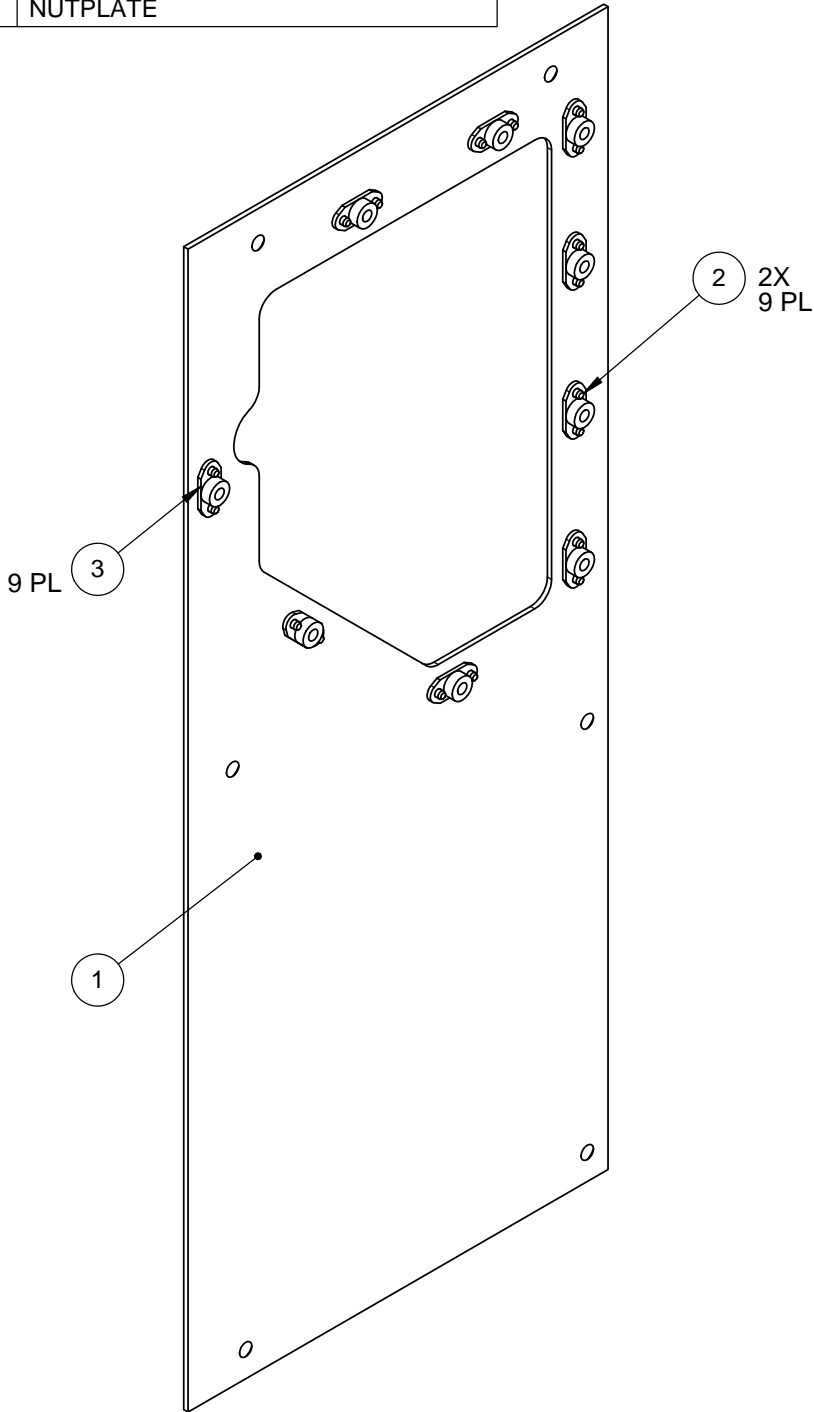
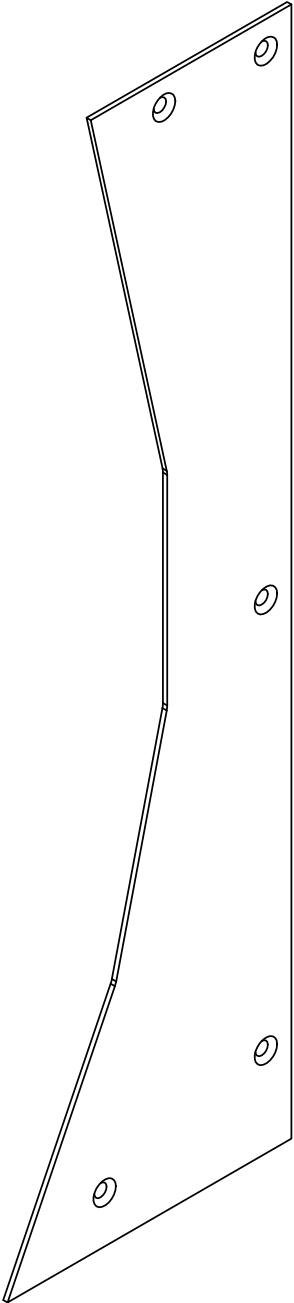


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4486-041	ACCESS PANEL ASSY (LH)
1	1	D4486-1	ACCESS PANEL (LH)
2	18	MS20426AD3-3	RIVET, CSK
3	9	MS21069L08	NUTPLATE



D4486-041 ACCESS PANEL ASSY (LH)

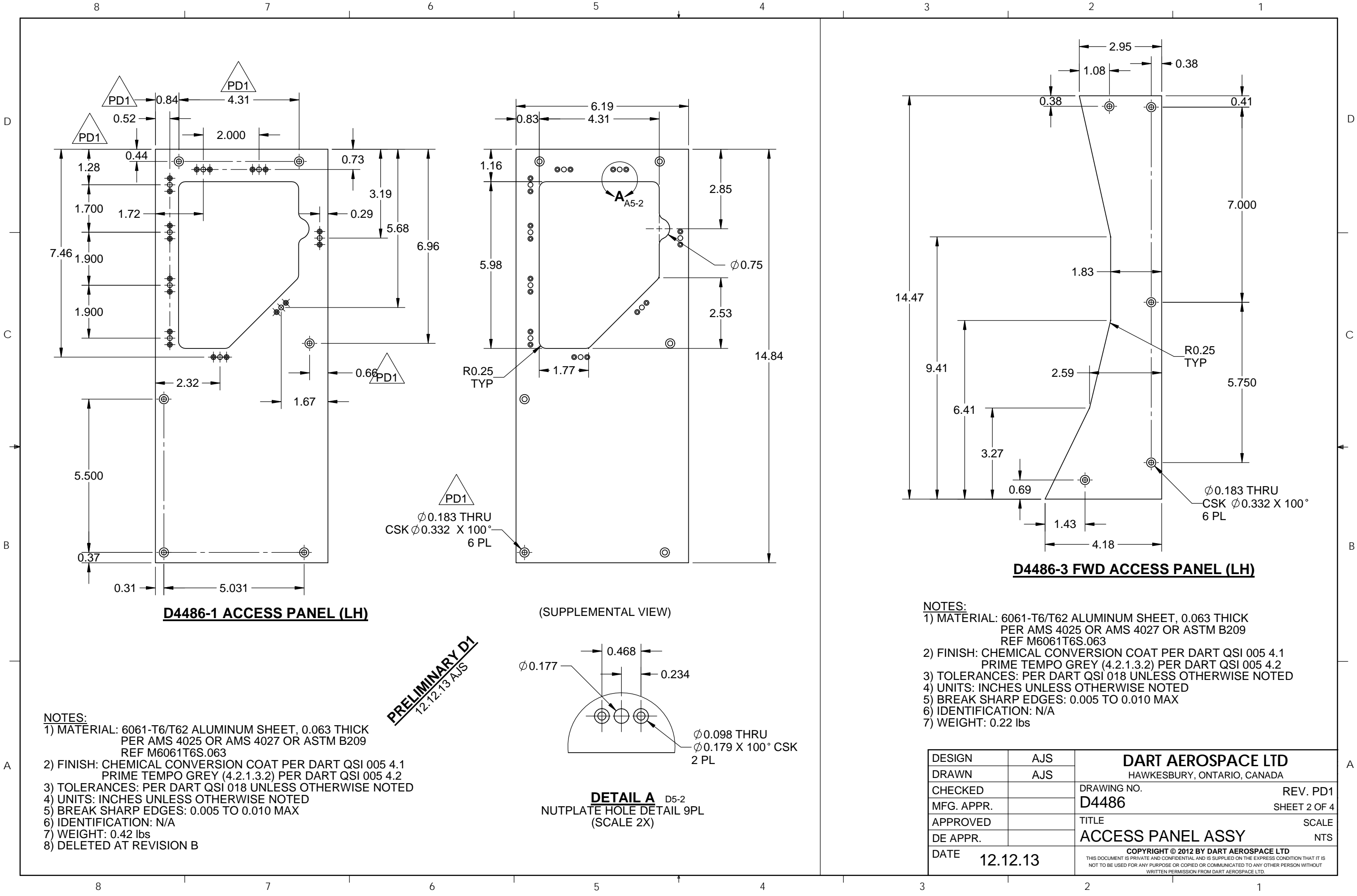


D4486-3 FWD ACCESS PANEL (LH)

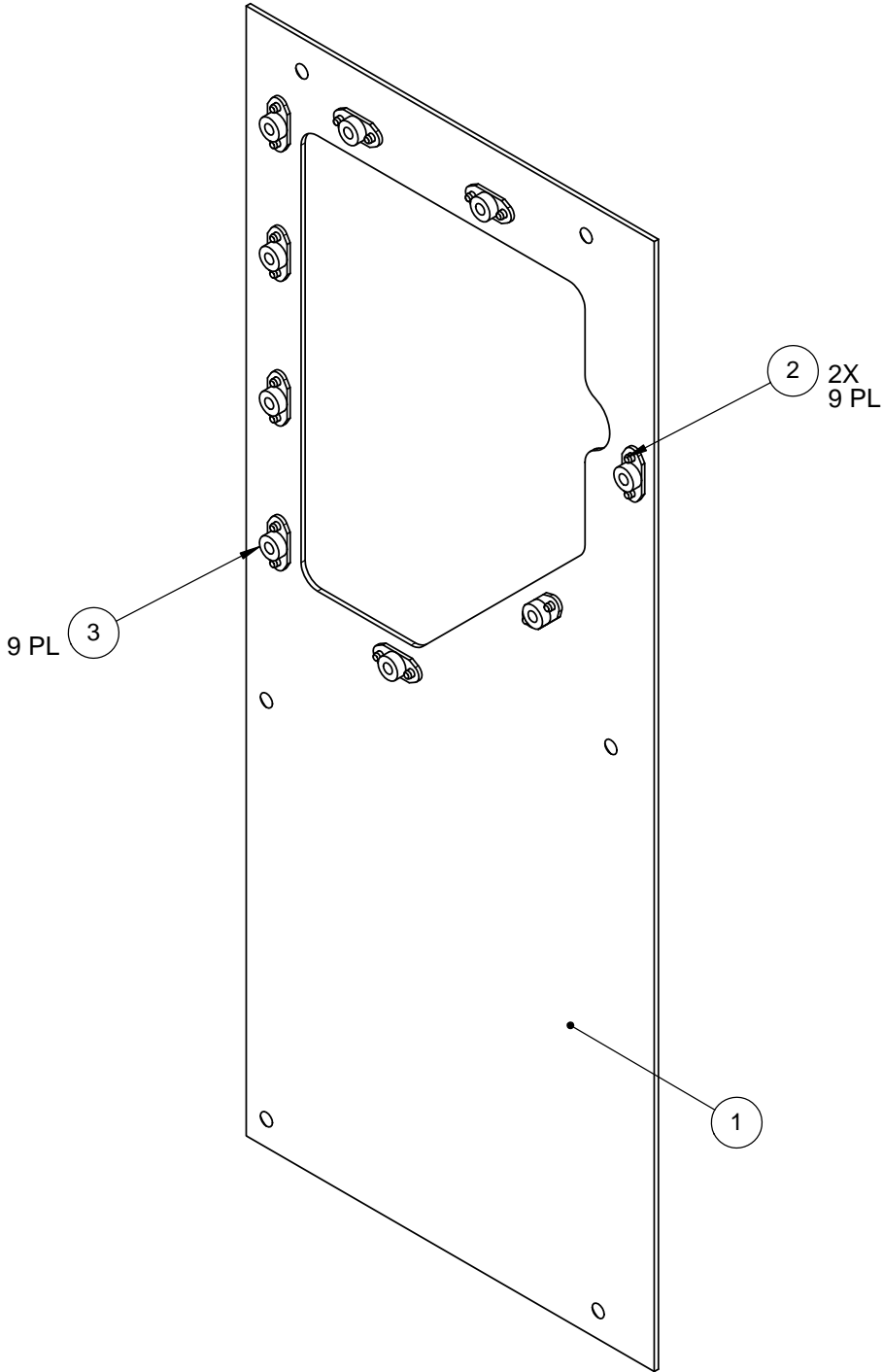
PRELIMINARY D1
12.12.13 AJS

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

PD1	ADDED -4, INSTALLATION HOLES ALL CHANGED TO COUNTERSUNK. MULTIPLE DIMENSIONS CHANGED FOR RELOCATION OF LATCH ASSY AT NEXT ASSEMBLY.	AJS	12.12.13
C	ADDED -042 & -2 (RH CONFIGURATION)	AJS	12.10.17
B	COMPLETE REDESIGN. MATERIAL WAS 0.032 THICK.	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. REV. PD1	
MFG. APPR.		D4486 SHEET 1 OF 4	
APPROVED		TITLE SCALE	
DE APPR.		ACCESS PANEL ASSY NTS	
DATE	12.12.13	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



ITEM	QTY -042	P/N	DESCRIPTION
	X	D4486-042	ACCESS PANEL ASSY (RH)
1	1	D4486-2	ACCESS PANEL (RH)
2	18	MS20426AD3-3	RIVET, CSK
3	9	MS21069L08	NUTPLATE



PRELIMINARY D1
12.12.13 AJS

D4486-042 ACCESS PANEL ASSY (RH)

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. PD1
MFG. APPR.		D4486 SHEET 3 OF 4
APPROVED		TITLE SCALE
DE APPR.		ACCESS PANEL ASSY NTS
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